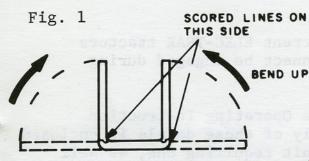
PRODUCT SERVICE BULLETIN NO. _____

May 7, 1971

Lift Strap Guard 541C997P1 & P2

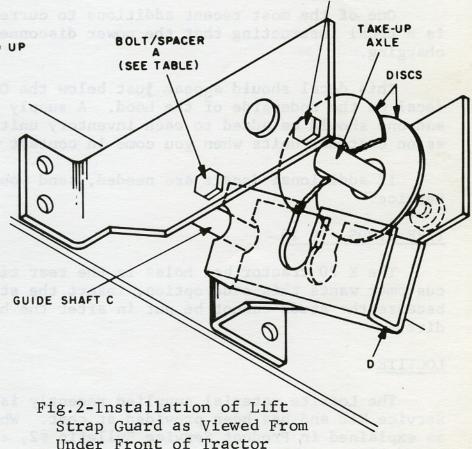
Lift strap guards are being provided at no charge until August 1, 1971 for installation at your convenience in tractors already sold or in your inventory. One guard will be provided for each Elec-Trak tractor which you have received from GE. The guard is easily inserted in the lift as described herein and will protect the lift strap from fraying and from interference with the take-up discs. NOTE: You must be sure to furnish the correct guard Pl or P2 for each $\overline{\text{lift}}$ as given in $\overline{\text{Table I}}$.



NOTE: Lift strap guard is installed <u>between</u> take-up axle discs.

A STATE OF THE PARTY OF THE PAR	A STATE OF THE STA		
	TABLE	I	
Mode1	Remove	Li	ift Strap
No.	Bolt/	Guard Length	
	Spacer		
E12AA	A	62"	(Part 2)
E15AA	A	62"	(Part 2)
E15BA*	A	6211	(Part 2)
All oth	ners B	52"	(Part 1)

*Some later E15BA models may require the 5½ inch guard.



BOLT/SPACER

(SEE TABLE)

Lower any front mounted attachments fully to remove all <u>load</u> from the lift strap <u>before</u> installing the guard. Leave the strap in its normal threaded position.

OVER

Bend guard into a "U" shape. Bends must be made on the side indicated in Figure 1 to prevent fracturing the material along the scored lines. (The scored line groove should be on upper side before bending sides up.)

Remove either bolt/spacer A or B as required (see Table). Place formed guard between the two round discs and on the outside but below the lift strap with its end cutout resting against guide shaft C (see Figure 2). Apply firm upward pressure at D until the slotted hole snaps firmly into place on the take-up axle.

Replace bolt/spacer previously removed.

Guard may be removed for lift servicing by removing bolt/ spacer and applying firm downward pressure to both sides at the upper rear corners.

NEW DECAL

One of the most recent additions to current ELEC-TRAK tractors is a decal instructing that the power disconnect be engaged during charging.

This decal should appear just below the Operating Instruction decal on the underside of the hood. A supply of these decals is enclosed and one should be added to each inventory unit requiring one, as well as on customer units when you come in contact with them.

If additional decals are needed, send your request to Product Service.

TIRE STUDS - E 20

The E 20 tractor has holes in the rear tires for studs. If a customer wants this stud option, insert the studs before delivery, because the studs cannot be put in after the holes get filled with dirt.

LOCTITE

The Loctite material supplied recently is part of the Dealer Service Kit and has been provided at cost. When this material is used as explained in Product Service Bulletin #2, a pro-rata charge of one dollar may be made as part of your warranty claim to cover the depletion of this material.