## PRODUCT SERVICE BULLETIN NO. 4

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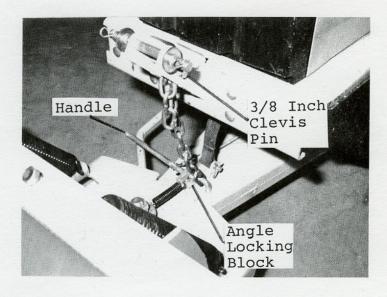
## 48" SNOW/DOZER BLADE LIMIT STOP

Use of the 48" Snow/Dozer Blade for special applications may require the installation of a limit stop chain. When properly adjusted, the chain supports the weight of the blade and prevents jarring and unnecessary stress from being exerted on the lift assembly.

A 17 inch length of chain and a 3/8 inch clevis pin or bolt are the only parts required and are readily available from most hardware stores.

## INSTALLATION -- See Figure

- 1. Remove spring dowel pin from the lower end of the angle locking block. Remove angle locking assembly from the A-frame.
- 2. Pass the short end of the angle locking block handle through the end link of the chain.
- 3. Re-assemble the angle locking assembly into the A-frame and re-install the dowel pin.
- 4. Lower the blade to the desired limit position. Pass the 3/8 inch clevis pin through the existing holes in the boom with the appropriate chain link secured between the boom sides. Secure the clevis pin.



Limit Stop Chain