



# **Elec-Trak<sup>®</sup>**

GEH-4024

**Tractor**

## **INSTRUCTIONS**

### **SEAT SPRING KIT**

#### **Model AP45**

The AP45 Seat Spring Kit can be added to all large frame Elec-Trak tractors. The original seat is used with this kit.

## **INSTALLATION**

### **One-Piece Seat**

1. Thread pan-head phillips screws in the corner battery box cover holes into "T-nuts" so the sharp edges of the "T-nuts" penetrate the surface of the cover stiffener. Tighten the screws for maximum penetration. These screws secure the stiffener to the cover when the seat assembly is removed for adjustment. See Fig. 1.

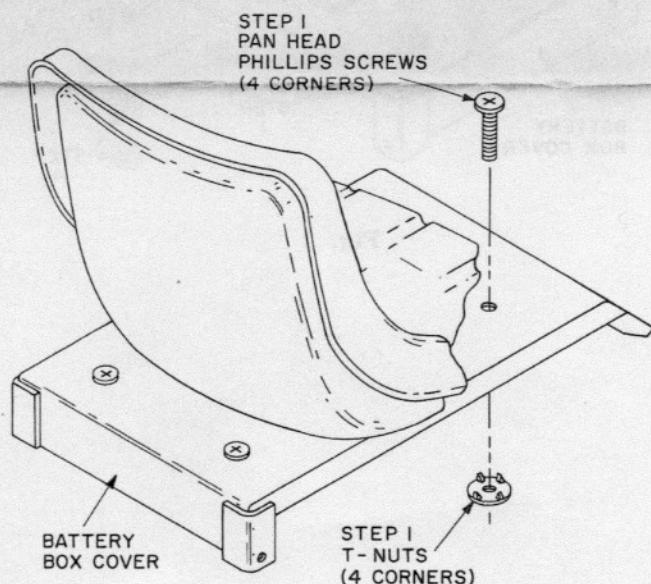


Fig. 1

2. Remove the four bolts securing the seat from the underside of the cover. Retain the bolts and washers for reuse.

3. Place the "U-shaped" springs on the cover so that their open sides face the rear of the tractor,

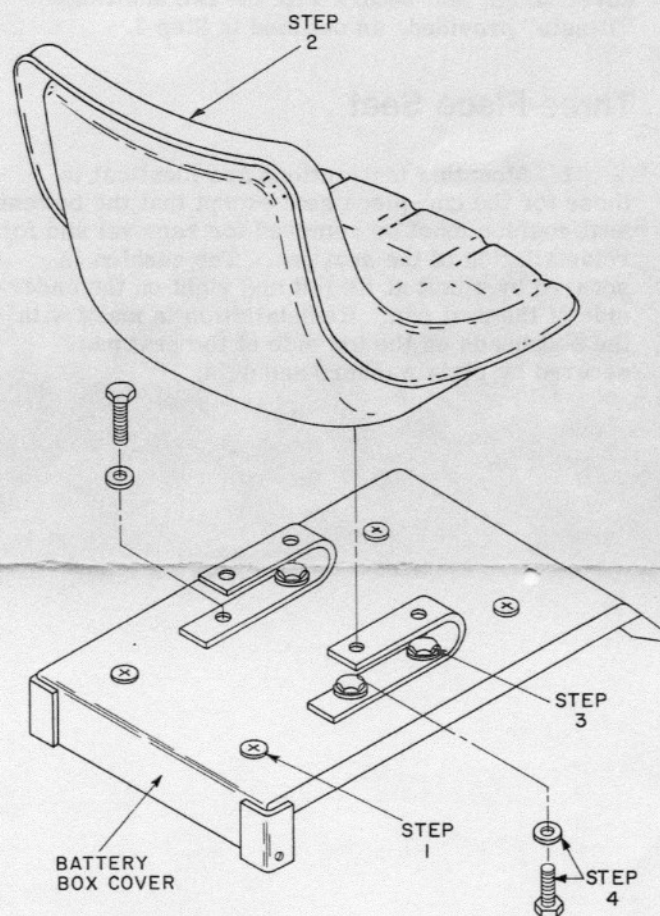


Fig. 2

and the holes in their longer sides align with similar pairs of cover holes. Secure the seat springs to the cover with hex-head bolts and plain washers on the top side of the cover threaded into "T-nuts" on the underside. Tighten the bolts to draw the "T-nuts" into the cover stiffener. See Fig. 1.

4. Align the seat holes with the holes in the seat springs. Secure them with the original hex-head bolts and plain washers.



5. Two cover mounting holes remain unused. If seat adjustment is required, remove the four bolts securing the seat springs to the cover. The "T-nuts" used for these bolts remain in place. Remove either the front or rear pair of pan-head screws installed in Step 1. (Front pair for full forward adjustment, rear pair for full rearward adjustment.) Move the seat assembly to the desired position, align the spring holes with the cover holes, and secure with the two additional "T-nuts" provided, as outlined in Step 3.

## **Three-Piece Seat**

1. Mounting instructions are identical to those for the one-piece seat except that the bottom seat cushion must be removed for removal and for reinstallation of the seat pan. The cushion is secured by a bolt at its left and right on the underside of the seat pan. Reinstallation is made with the bolt heads on the top side of the seat pan secured by plain washers and nuts.

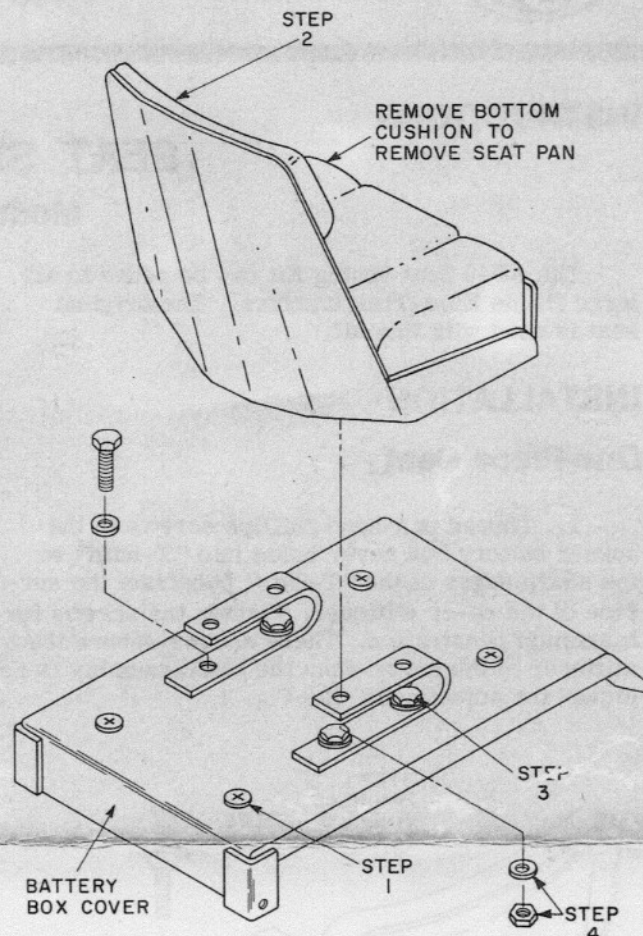


Fig. 3