

MAINTENANCE CART KIT
MODEL CF-20

PARTS LIST

No. (1) - Cover Plate

No. (4) - Tailgate (Not in package)

No. (2) - Hasp Plate

No. (5) - Divider Plate

No. (3) - Door

No. (6) - 2 pieces stop chain

30 pieces $\frac{1}{4}$ -20x3/4" bolts, lockwashers and nuts

ASSEMBLY INSTRUCTIONS

1. Position cover (Part No. (1)) on cart, flush with rear edge of walls. Drill three $\frac{1}{4}$ " holes on cart wall lips on each side corresponding to holes in cover.
2. Secure cover to cart in six holes drilled in step 1 with $\frac{1}{4}$ -20 bolts, lockwashers and nuts.
3. Align hasp plate (Part No. (2)) upper holes with holes in rear edge of cover and drill holes in bottom lip of cart corresponding to lower holes in hasp plate.
4. Secure hasp plate to cover and cart, bottom lip with four $\frac{1}{4}$ -20 bolts, lockwashers and nuts.
5. Center door (Part No. (3)) (smooth side out) over rear opening of cart and drill six $\frac{1}{4}$ " holes in the rear lip of the cart's floor corresponding to the six holes in the door's hinges.
6. Secure door to cart in six holes drilled in step 5 with $\frac{1}{4}$ -20 bolts, lockwashers and nuts.
7. Relocate cart's original tailgate (Part No. (4)) flush with front edge of cover.
8. Drill three $\frac{1}{4}$ " holes in tailgate's lip corresponding to holes in front edge of cover.
9. Secure tailgate to cover with $\frac{1}{4}$ -20 bolts, lockwashers and nuts.
10. Using a square, make the tailgate perpendicular to the floor of the cart and drill three $\frac{1}{4}$ " holes through the tailgate's bottom lip and the floor of the cart.
11. Secure bottom of tailgate to cart with $\frac{1}{4}$ -20 bolts, lockwashers and nuts.
12. Locate the divider (Part No. (5)) 12" from the front wall of the cart so its rolled edge is uppermost.
13. Using a square, make the divider perpendicular to the floor of the cart and drill six $\frac{1}{4}$ " holes in the cart's walls corresponding to the side holes in the divider.
14. Secure divider to cart using $\frac{1}{4}$ -20 bolts, lockwashers and nuts in the holes drilled in step 13.
15. Install door stop-chains (Part No. (6)) with $\frac{1}{4}$ -20 bolts, lockwashers and nuts by inserting bolt through last hole or end of chain.

CART KIT MODEL CF 20

COVER PLATE ①

PLATE ②

DOOR ③

DIVIDER PLATE ⑤

CHAIN ⑥

FRONT

TAILGATE ④
(REPOSITIONED)

