

# 1975 PARTS MANUAL

for



FACTORY ORDER NO. 3-6000



Price \$1.00

# WHEEL HORSE

lawn & garden tractors

FORM NO. 80397Z

803432

## FACTORY ORDER NUMBERS

Factory order numbers and serial numbers are necessary to order parts. The serial number is on a plate attached to the driver's instruction plate. Motor numbers are on each motor. The transmission number is on the transmission.

## TO ORDER PARTS

1. Enter factory order numbers and serial numbers.

Rider \_\_\_\_\_

Traction Motor \_\_\_\_\_

Transmission \_\_\_\_\_

2. Locate the desired part in the illustration and note its item number.
3. Locate the item number in the parts list. Order by both **part number** and **description**.

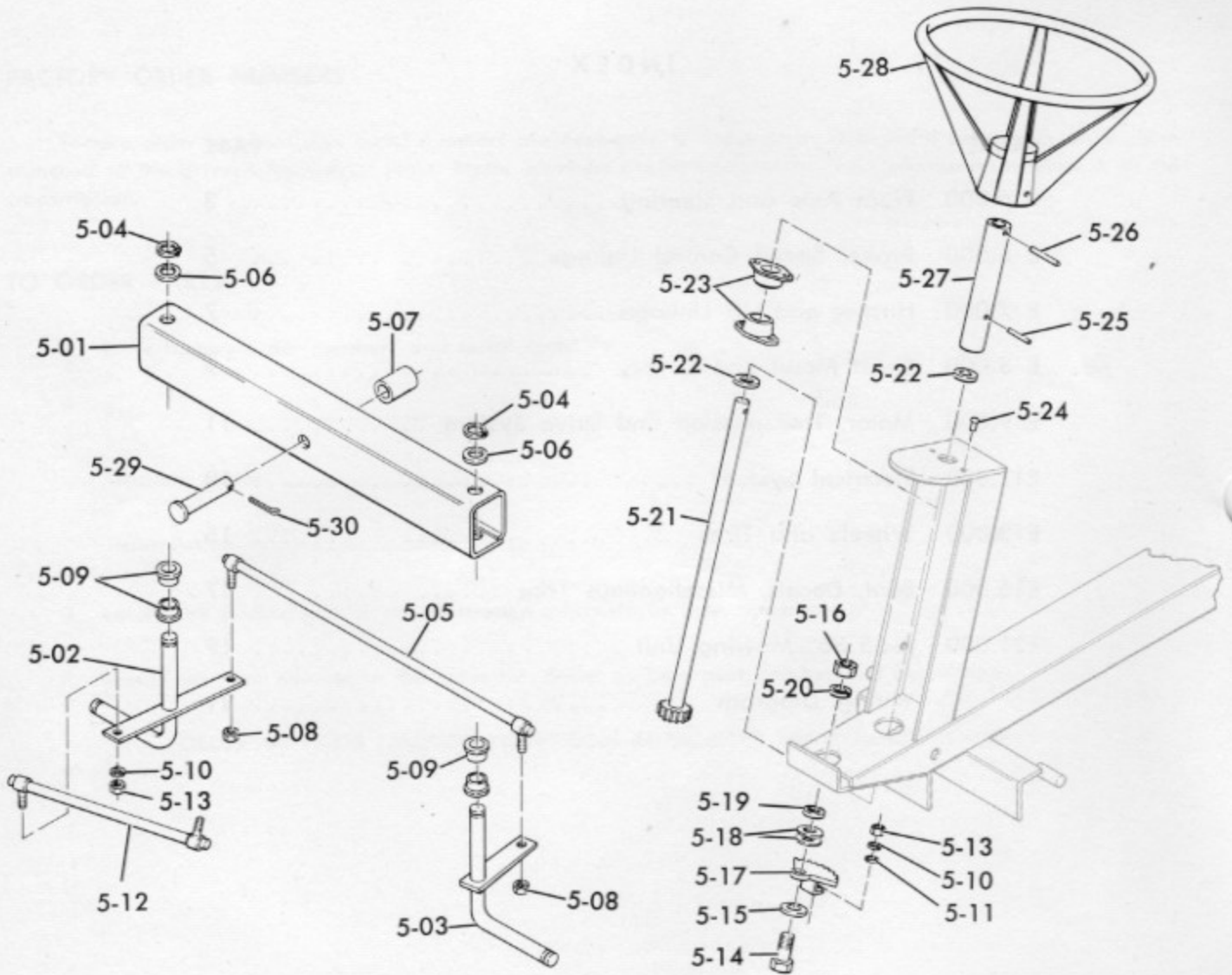
ORDER ALL PARTS THROUGH YOUR LOCAL AUTHORIZED WHEEL HORSE DEALER.

At the time of printing (2-75), product information and specifications, as shown, were correct. Wheel Horse Products, Inc. reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligation.

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FIG. 5 FRONT AXLE AND STEERING



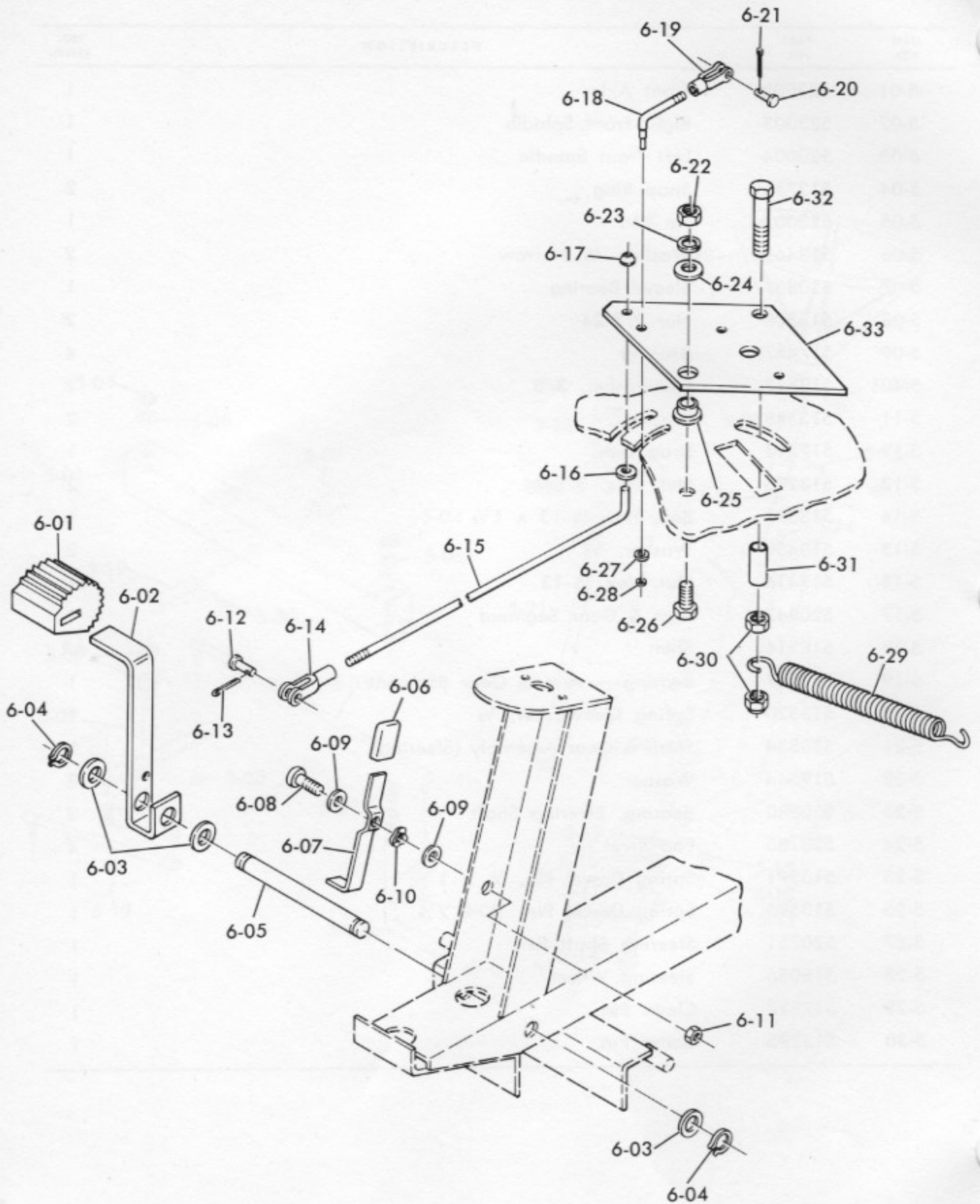
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## E5.000 FRONT AXLE AND STEERING (FIG. 5)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
5-01	523002	Front Axle	1
5-02	523003	Right Front Spindle	1
5-03	523004	Left Front Spindle	1
5-04	513756	Snap Ring	2
5-05	523007	Tie Rod	1
5-06	513462	Washer, $\frac{3}{4}$ Narrow	2
5-07	520837	Sleeve Bearing	1
5-08	513300	Nut 3/8-24	2
5-09	517447	Bearing	4
5-10	513517	Lockwasher, 3/8	2
5-11	513548	Washer	2
5-12	517211	Drag Link	1
5-13	513296	Nut, Hex, 3/8-24	2
5-14	513377	Bolt, Hex $\frac{1}{2}$ -13 x $1\frac{1}{2}$	1
5-15	513459	Washer, $\frac{1}{2}$	2
5-16	513416	Nut, Hex $\frac{1}{2}$ -13	1
5-17	520847	Arm & Gear Segment	1
5-18	518216	Shim	AR
5-19	520907	Bearing — Arm & Gear Segment	1
5-20	513520	Spring Lockwasher, $\frac{1}{2}$	1
5-21	520834	Shaft & Gear Assembly (Steering)	1
5-22	519544	Washer	2
5-23	520880	Bearing, Steering Shaft	2
5-24	520185	Pop Rivet	4
5-25	513591	Spring Dowel Pin, $\frac{1}{4}$ x 1	1
5-26	513595	Spring Dowel Pin, $\frac{1}{4}$ x $2\frac{1}{4}$	1
5-27	520751	Steering Shaft Ext.	1
5-28	515056	Steering Wheel	1
5-29	517727	Clevis Pin	1
5-30	513295	Cotter Pin	1



FIG. 6 BRAKE, SPEED CONTROL LINKAGE



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## E6.000 BRAKE AND SPEED CONTROL (FIG. 6)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
6-01	520964	Pad, Brake Pedal	1
6-02	517239	Brake Pedal	1
6-03	513459	Washer, 1/2	3
6-04	513754	Retaining Ring, 1/2	3
6-05	520973	Pin, Brake Pedal	1
6-06	519927	Grip, Parking Brake	1
6-07	520905	Parking Brake Lever	1
6-08	513657	Screw, Machine, #10-32 x 3/4	1
6-09	513465	Washer, #10	2
6-10	517828	Curved Washer	1
6-11	513418	Locknut #10-32 all steel	1
6-12	517638	Clevis Pin	1
6-13	513567	Cotter Pin 3/32 x 3/4	1
6-14	519334	Clevis, Clutch Rod	1
6-15	519275	Clutch Rod	1
6-16	513467	Washer, 1/4	1
6-17	517592	Spring Clip	1
6-18	519274	Brake Rod	1
6-19	519344	Clevis, Brake Rod	1
6-20	517638	Clevis Pin	1
6-21	513567	Cotter Pin, 3/32 x 3/4	1
6-22	513416	Nut, Hex 1/2-13	1
6-23	513520	Spring Lockwasher, 1/2	1
6-24	513459	Washer, 1/2 Plain	1
6-25	520243	Bearing	1
6-26	513375	Bolt, Hex 1/2-13 x 1 1/4	1
6-27	519338	Washer, 1/4 Plain	1
6-28	517592	Push Nut	1
6-29	519552	Spring, Clutch	1
6-30	513425	Locknut, 3/8-16 All Metal	2
6-31	518069	Spacer	1
6-32	513366	Bolt, Hex 3/8-16 x 2 3/4	1
6-33	521902	Plate, Motor	1

