

ONE RIVER ROAD, SCHENECTADY, NEW YORK 12305 . . . TELEPHONE (518) 374-2211

OUTDOOR
POWER EQUIPMENT
OPERATION

NEW BUSINESSES DEVELOPMENT OPERATIONS

November 16, 1970

PRODUCT SERVICE BULLETIN

Re: Service Bulletin Dated September 30, 1970

We have had several inquires regarding mower motor modification of motors that have damaged spot epoxy bonds. These motors should be inspected as outlined in the following instruction and handled accordingly. Disregard this instruction for those motors already modified.

The form for recording serial numbers of modified units has been previously sent by first class mail with a duplicate set of instructions. If this form has been misplaced use the form enclosed for warranty reimbursement.

Sincerely yours,

R. M. Fisher, MANAGER

PRODUCT SERVICE, QUALITY & SAFETY

RMF/bjw

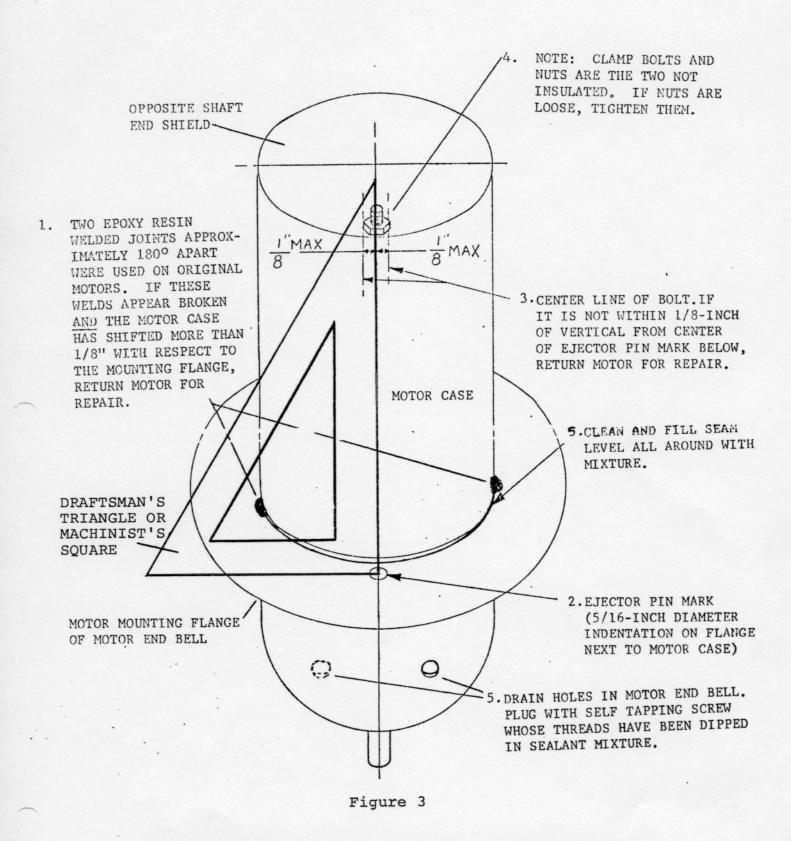
## Check for Parts Alignment Prior to Mower Motor Modifications

Refer to Figure 3, which is sketch of mower motor after the lead access cover on top of the motor has been removed.

1. Check the condition of the two (2) epoxy resin welded joints located as indicated by Figure 3. If the two epoxy resin welded joints are broken and the motor case has shifted more than 1/8" with respect to the mounting flange, return the motor for repair.

If the epoxy resin welded joint has not shifted more than 1/8" proceed as follows:

- 2. Using a 6-inch right angle draftsman's triangle or a machinist's square, position it to make a vertical line from the center line of the ejector pin mark up the motor case. (See Figure 3)
- Measure the horizontal distance from the vertical line to the center line of the motor clamp bolt.
  - A. If the clamp bolt center line is more than 1/8 inch from either side of the line, return the motor for repair.
  - B. If the alignment is within the 1/8 inch limit, proceed as follows.
- 4. Check the nuts on top of the endshield on each of the two motor clamp bolts. If the nuts are not tight, tighten them up. Make sure the motor leads have not been disturbed and reassemble the cover.
- 5. Proceed with modifications per Outdoor Power Equipment Operation, Product Service Bulletin dated September 30, 1970.



## RECORD AND WARRANTY FORM MOWER MODIFICATION

Dealer Name			-	Date	
Address					
Dealer's Signature					
INVENTORY UNITS		DELIVERED UNITS			
Serial No.		Serial No.	Date	Customer Name	